

FIXXOO

Battery Repair Set

for
iPhone
11



Anleitung / Manual

FIXXOO

With the Fixxoo repair set, you can bring your iPhone back to life in no time! Everything you need is included in this package.

You can find complete video instructions, FAQ, and further help with repairing your iPhone 11 at:

www.fixxoo.com

Safety information

1. Your smartphone must be turned off during assembly/disassembly. The battery should be empty (max. 20%) before you start the repair. This protects you and your device from ignition.
2. If handled improperly, the battery may explode or cause a fire. Do not expose the battery to be replaced or the Fixxoo battery to excessive heat such as direct sunlight, fire or the like. Only use the supplied power cable to charge the iPhone.
3. Leaking battery fluid can cause burns if it comes into contact with skin or other parts of the body. If you notice battery fluid leaking, be sure to avoid contact with skin, eyes or mucous membranes. If you accidentally come into contact with battery fluid, rinse the affected area immediately with plenty of clean water and seek medical attention. Be sure to use protective gloves in case of battery leakage and wipe off the leakage with a dry, absorbent cloth.

Please note: After changing the battery, the iPhone is no longer watertight, and all warranties provided by the manufacturer are voided!

Your tools

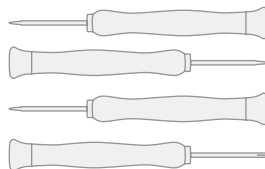
Spudger

With the spudger you can lift and separate plugs and other components.



Screwdrivers

Three high-quality screwdrivers (pentalobe, phillips, and triwing) help you remove and insert the different types of screws.



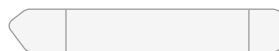
Suction puller

You'll need the suction puller to lift the display.



Lifting tool

With the lifting tool you can loosen glued areas and remove components from the case.



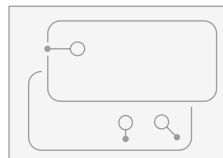
Tweezers

Use the tweezers to work on the sensor assembly more conveniently.



Screw map

The magnetic screw map lets you collect screws and other small metal parts until you need them for reassembly.



Replacement adhesive strips

For fixing the Fixxoo battery in the iPhone at the end of the repair.

Successful DIY repair

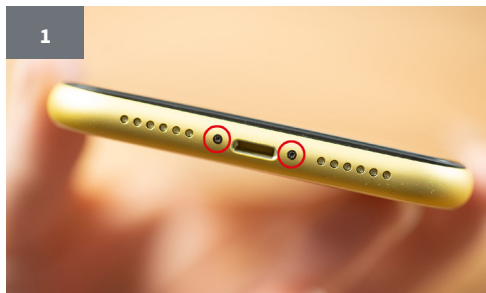
You'll find all the information in this repair manual printed in three colors: All the information directing you step-by-step through the DIY repair of your iPhone is in gray. Follow these steps to complete the repair successfully

Optional information which makes the repair easier is in italics.

⚠ All warning indications which are critical to follow, even if they are not part of the step-by-step repair, are in red.

Part 1: Removing the display

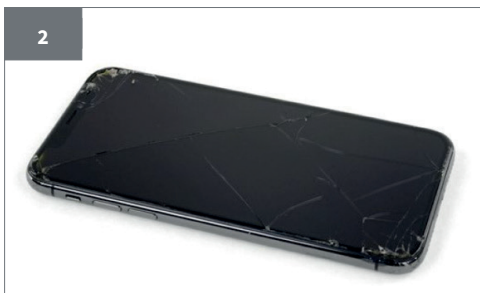
Opening the case



⚠ Discharge the battery to 20% or less before beginning the DIY repair. Otherwise it could possibly catch fire or even explode in case of accidental damage.

- Turn off the iPhone before you begin.
- Remove both 6.9mm Pentalobe screws at the bottom edge of the phone.
- *Tip: After opening the iPhone, the seals will no longer be watertight, so it's best to install new seals. If you don't wish to do this, you should be careful with the iPhone in wet environments.*
- *Tip: You can continue to use the Pentalobe screws if the black rubber seal is undamaged. If it is not, it is better to replace the screws.*

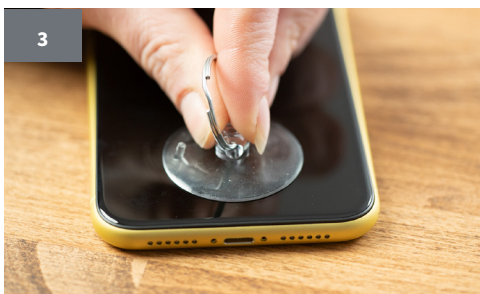
Masking the display



⚠ Eye protection (e.g. safety glasses) is recommended during repair, to protect against any possible glass shards.

- Is your display cracked? Then you should cover it with adhesive tape in order to avoid injury.
- Overlap the tape strips so that they completely cover the surface of the display.
- *This makes the display more stable and easier to remove.*
- Gently heat the bottom edge of the iPhone (where the Lightning connector is located) with a hair dryer. This softens the adhesive, making the case easier to open.

Lifting out the display with the suction puller



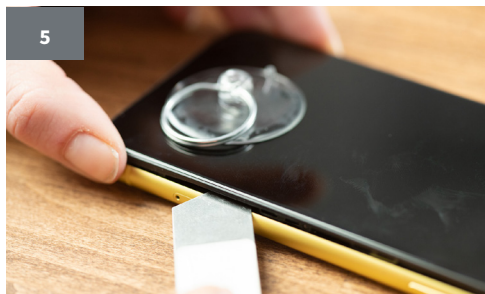
- Attach the suction puller (part of the Fixxoo tool kit) near the bottom edge of the phone.
- *Tip: if the display is heavily damaged, you can either attach the suction puller with adhesive tape or form a handle with tape (instead of the suction puller) and stick it on the display. As a last resort, you could attach the suction puller to the cracked display with strong glue.*

- Lift the display glass with the suction puller to open a small gap between the display and the frame.
- Insert the lifting tool into the gap.
- The adhesive is very strong, so you'll need to use some muscle to open a gap. Heat helps! Use a hair dryer to soften the glue on the bottom edge.
- Move the suction puller repeatedly upward and downward. If it is too difficult to open a gap, you'll need to apply more heat. Carefully move the display up and down, loosening the adhesive, until the gap is wide enough to insert the tool.

Separate the glue seal between the display and the frame.



⚠ Do not insert the lifting tool too far into the iPhone, to avoid damaging inner components.



- Starting from the lower-left corner, slide the lifting tool up the left side of the frame (to the position of the mute button), to separate the glue seal holding the display and frame together.
- Repeat this step starting from the bottom edge and going along the right side of the frame.

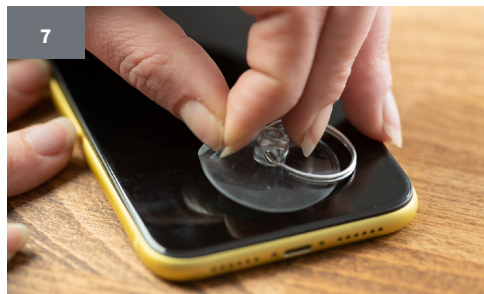
Loosening the upper edge



⚠ Be patient and gentle so as not to damage the clips. Also, be sure not to insert the lifting tool more than a few millimeters into the case, to avoid damaging the sensors at the upper end of the display.

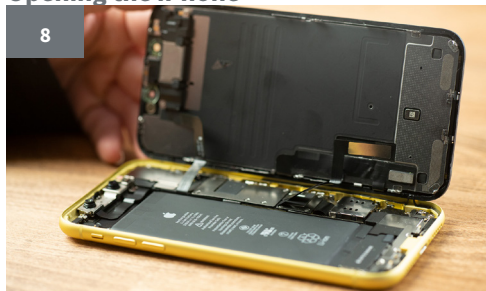
- Now the display is still attached to the frame at the upper edge. It is attached here with both glue and clips. Slide the lifting tool around the upper right corner. Gently move the display toward the bottom edge, gently wiggling the display.
- Completely separate the rest of the glue at the upper end of the frame by sliding the lifting tool to the left.

Removing the suction puller



- Next, remove the suction puller by pulling on the small tab at the edge. Now you can remove it from the display.

Opening the iPhone



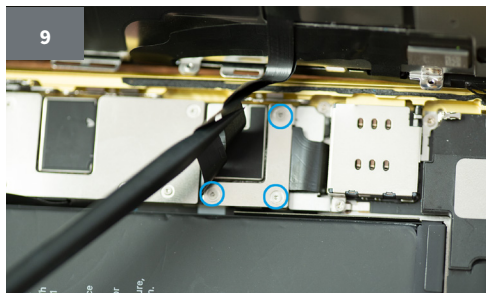
- The display is connected to the logic board on the right side of the iPhone with ribbon cables. You can open it from the left edge just like a book.

⚠ Open the iPhone carefully so as to avoid damaging the sensitive cables.

- *Tip: Use an object to support the display from underneath.*

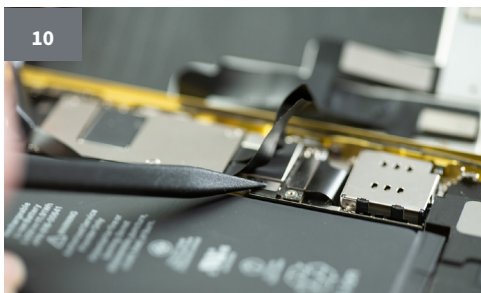
Part 2: Working on the iPhone case

Removing the battery plug bracket



- Remove the three screws fastening the battery plug bracket to the logic board with the triwing screwdriver.
- Next, remove the bracket.
- *Tip: Use the magnetic Fixxoo screw map to sort all the screws. This helps you find the correct screws during reassembly and avoid mistakes.*

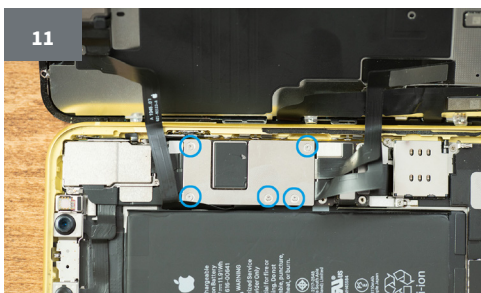
Disconnecting the battery plug



⚠ Like the other plugs in the device, the battery plug has a black silicone seal which protects it from water and dust. Take care not to damage this seal.

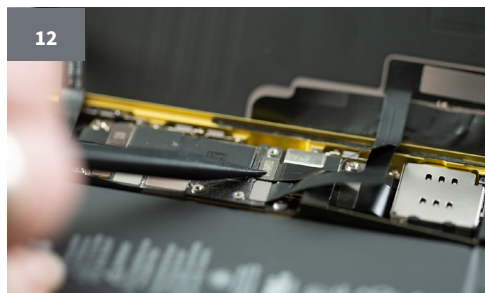
- Insert the tip of the spudger under the battery plug and push it out of its socket.
- Bend the battery plug away from the logic board, to prevent these from touching during repair.

Removing the display plug bracket



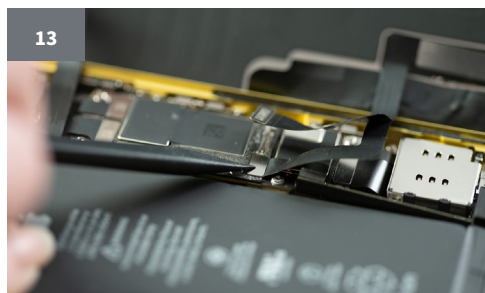
- Using the triwing screwdriver, remove the five triwing screws fastening the bracket of the display plug and touch screen cable to the logic board.
- Then remove the bracket.

Disconnecting the touch screen cable



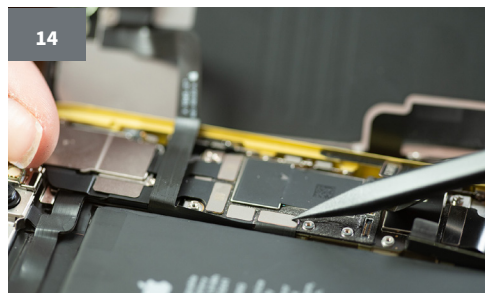
- Insert the tip of the spudger under the touch screen cable, and push to disconnect it.
- *Tip: During reassembly you'll have to carefully align the plug and first push it down on one side until it clicks into its socket. Then you can push down on the other side of the plug until it clicks in also. Be careful not to push it in the middle and to carefully align the plug; otherwise you could bend the contact pins out of shape.*
- *Tip: After repairing, does a part of the display not react to touch? Disconnect the battery and the touchscreen cable, check the socket for dust or foreign objects, and carefully connect it so that it clicks into place.*

Disconnecting the display plug



- Next, disconnect the display cable plug with the tip of the spudger.

Unfastening the logic board plug



- Disconnect this plug with the tip of the spudger.
- Now that all the connections to the display have been disconnected, you can remove the display.

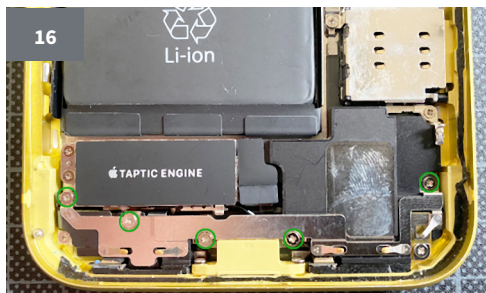
Part 3: Steps to remove the battery

Remove display

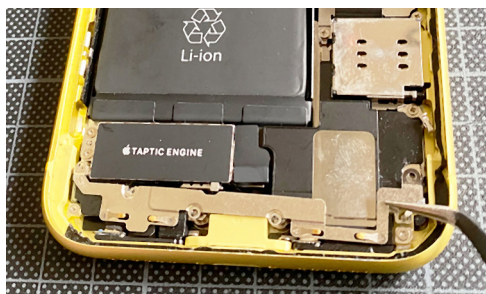


- Carefully remove the display with both hands and put them aside. You will only need them again when reassembling

Removing the lower bracket

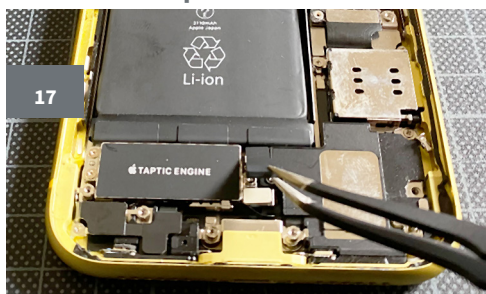


- Remove the five Phillips screws that secure the bracket below the Taptic Engine and speaker.



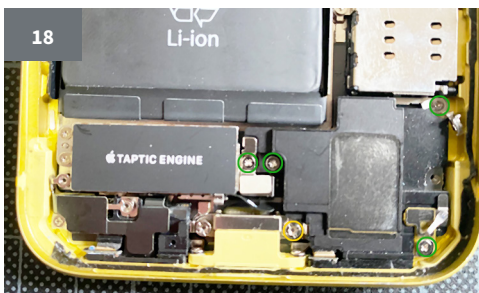
- Then remove the holder with the tweezers.

Loosen rubber pad



- With the tweezers you can now carefully remove the rubber pad and the adhesive tape on it.
- Put it to the side.

Remove lower speaker

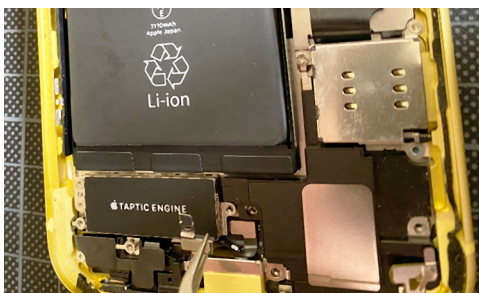


- Remove the 4 Phillips screws and 1 spacer screw securing the speaker and its bracket.

Detach the earthing clip and cover

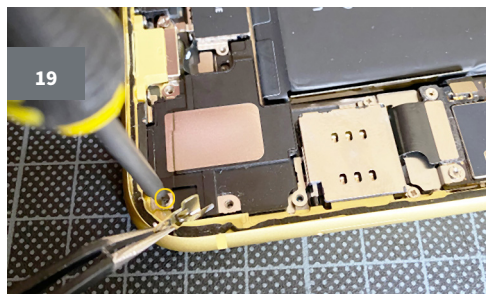


- You can now carefully remove the earthing clip with the tweezers.



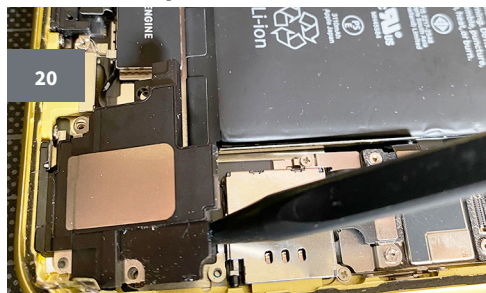
- Also remove the cover on the right edge of the Taptic Engine.
- Put both aside.

Remove standoff screw



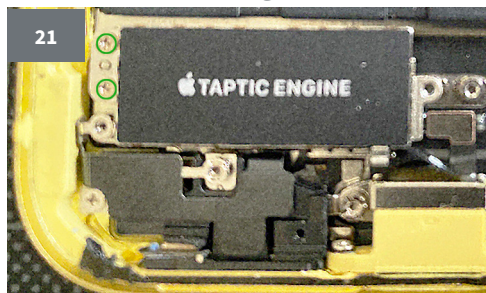
- Under a cover on the right of the loudspeaker there is another standoff screw.
- Lift up the cover with the tweezers and remove the screw.

Remove the speaker

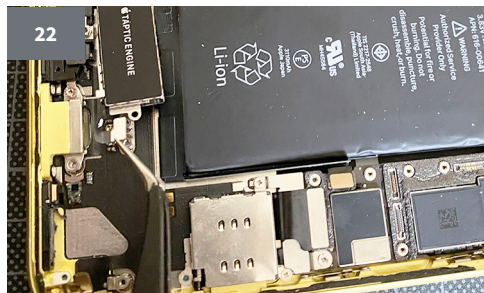


- You can now carefully loosen the speaker with the spudger. The speaker is stuck.
- If it does not come off by itself, take it with two fingers and move it carefully back and forth.
- Then remove the speaker.

Remove the Taptic Engine



- Now remove the two Phillips screws to the left of the Taptic Engine.



- Now you can loosen the connector of the taptic engine with the spudger and remove the component.

Remove Adhesive tape



- On each side of the battery there are three adhesive strips that you peel off and slowly pull out from under the battery. Start at the bottom.

⚠ If one of the adhesive strips tears: Please do not react with force. Do not squeeze or bend the battery. Often a little solvent dribbled under the battery or heating with a hair dryer will help.



- Then remove the top adhesive strips.

⚠ Work carefully so that you do not touch the sensor modules on the upper edge. Otherwise they can be destroyed.

Remove battery



- Now you can lift the battery out of the housing with two fingers.

Reassembling the Fixxoo battery

When reinstalling the Fixxoo battery, carry out all the steps in the instructions from the back to the front.

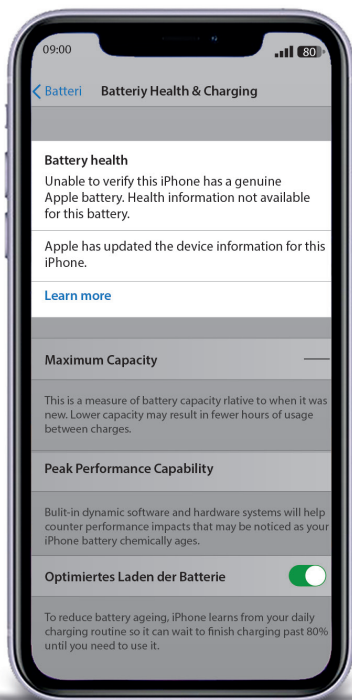
⚠ The adhesive strips (see pictures 23 and 24) are replaced. Suitable replacement adhesive strips are included in your Fixxoo repair kit.

Please pay attention to the following:

- **Figure 8:** Be careful to place the display in the correct position and position the clips at the upper edge correctly. First, carefully press the upper edge into place, then seat the remaining edges of the display. Be careful not to bend the clips.
- **Figure 9:** Turn the phone on and check its functioning. Check the following things:
 - » Screen
 - » Sound
 - » Touch sensitivity
 - » Proximity sensors
 Does everything work? Then you can close the case.
- **Figure 14:** Place the smaller bracket correctly onto the larger bracket (see figure).
- **Figure 16:** The screws are of different lengths. Use the magnetic mat as a shelf so that you don't mix up anything.

Notes after replacing the battery

After installing the battery, an error message may appear during start-up (here is an example from the settings):



The reason is simple - from iPhone Xs/Xr onwards, the operating system checks whether the original iPhone battery is still inserted and you can ignore the error message.

In everyday life, however, this error message, which only appears when starting up and is displayed in the settings, does not bother you.

⚠ However, the battery status is not displayed in the settings.

Declaration of conformity

Stag10 GmbH hereby certifies that the electrically operated display screen conforms to guideline 2014/53/EU. The complete text of the EU declaration of conformity is available at the following URL:

<https://support.fixxoo.de/hc/de>

Disposal

Disposal of packaging:

Sort the packaging before disposal:



- Cardboard and carton with paper



- Plastic wrap with recycling collection

Disposing of a device

(Applicable in the European Union and other European countries with systems for separate collection of recyclables.)

Used devices may not be placed in the household trash



If your smartphone can no longer be used, each consumer is legally obligated to dispose of used devices separately from household trash, e.g. at a collection site in your community or municipality. This ensures that used devices are properly recycled, while avoiding negative environmental effects. For this reason, electronic devices are labeled with the symbol depicted here.

Manufacturer information and service

If you have questions about our display products, or if you experience any problems, first contact us by email at:

info@fixxoo.de

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Stage10 GmbH
Leipziger Platz 9
10117 Berlin | Germany

Troubleshooting

Does the display fail to turn on? Pixel errors? Is the iPhone beeping or vibrating? You can find the solution in our FAQ at:

support.fixxoo.de/hc/de

Fixxoo success guarantee:

Did it not work for you? No problem – Fixxoo will take care of the rest. The price of the repair kit will be credited to you. So you'll pay at most the regular price for a Fixxoo repair.

The only condition: The replacement part and your iPhone cannot have been damaged by your repair attempt – but if you're simply missing a screw, that's not so bad.

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Fixxoo Support:
support.fixxoo.de/hc/de

Fixxoo
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for Apple iPhone 11
Art.-No. 16163

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